DCN: BSI-MEM-1326 v.1.0



CERTIFICATE OF ANALYSIS TRIS HYDROCHLORIDE BIO EXCIPIENT GRADE / THCL-3254

LOT: THCL-S03-0525-0069

NH₂C(CH₂OH)₃.HCl ^L F.W. 157.60 g/mol. ^L CAS# 1185-53-1 Manufacturing Date: 5/4/25 Expiration Date: 5/31/28 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360 Packaging Site: 100 Majestic Way, Bangor PA, 18013

ANALYSIS		SPECIFICATION	TEST RESULT	
	260 nm	≤ 0.06 a.u.	<0.06 a.u.	
Absorbance (1M)	280 nm	≤ 0.06 a.u.	<0.06 a.u.	
	400 nm	≤ 0.01 a.u.	<0.01 a.u.	
Appearance		White to off-white crystalline powder or granules	White to off-white crystalline powder or granules	
Assay, Dried		≥ 99.0%	99.6%	
Bioburden ¹		≤ 100 CFU/g	Pending	
Endotoxin ¹		≤2.5 EU/g	Pending	
Identification (IR)		Passes Test	Passes Test	
Identification (Chloride)		Passes Test	Passes Test	
Loss on Drying @ 105°C		≤ 0.5%	0.2%	
Melting Range		150 − 153 °C	151-152°C	
pH (0.5M) @ 25°C		3.5 - 5.0	4.3	
pH (1% Aqueous Solution)		4.0 - 5.0	4.7	
Trace Metals	Arsenic (As)	≤ 10 ppm	<0.45 ppm	
	Calcium (Ca)	≤ 10 ppm	<0.60 ppm	
	Copper (Cu)	≤ 10 ppm	<0.15 ppm	
	Iron (Fe)	≤ 10 ppm	<0.30 ppm	
	Lead (Pb)	≤ 10 ppm	<0.30 ppm	
	Magnesium (Mg)	≤ 10 ppm	<0.60 ppm	
Water		≤ 0.5%	0.3%	

¹Bioburden and Endotoxin Testing pending results.

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COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0002

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

<u>ANIMAL ORIGIN:</u> Tris Hydrochloride manufactured at BioSpectra is not derived from and does not come in contact with animal parts, products and/or byproducts.

Prepared by:	Date:	6/5/25	_ Job Title: _	QA Tech 111
Reviewed by: Janob	Date:	615125	Job Title:	QA Supervisor
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