DCN: 16-000062 v.6.0



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	1-Mar-2021	1-Mar-2024	: Date of Next Review
Prepared By:	Jaron Hughes	16-000062 v.5.2	: Supersedes
QA/QC Approval:	Carissa McCollian	Wendy Santay	: Management Approval
Reason for Revision:	See Revision History in ensur		

CERTIFICATE OF ANALYSIS TRIS HCl

BIO EXCIPIENT GRADE / NEW CODE THCL-3220-92

(HISTORICAL CODE TH3220-G100)

LOT: THCL-0121-00184

NH₂C(CH₂OH)₃. HCl A F.W. 157.60 g/mol. A CAS# 1185-53-1 Manufacturing Date: 9/27/21 Retest Date: 9/30/23 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360

Packaging Date: 10/19/21 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysis		SPECIFICATION	TEST RESULT	
Absorbance (1M)	280 nm	0.06 a.u. max.	0.01 a.u.	
Appearance and Color		White / Crystals	Passes Test	
Assay		99.5% min.	99.6%	
	DNase	None Detected	None Detected	
Enzymes	RNase	None Detected	None Detected	
	Protease	None Detected	None Detected	
Heavy Metals		2 ppm max.	< 2 ppm	
Identification (IR)		Passes Test	Passes Test	
Insoluble Matter		0.001% max.	<0.001%	
Karl Fischer		0.5% max.	0.5%	
Melting Range		150 – 153 °C	150-152°C	
pH (0.5M)		4.0 - 5.0	4.3 @ 23.2°C	
pK_a		8.0 - 8.4	8.1	
Residue on Ignition		0.1% max.	<0.1%	
Solubility 35%		Passes Test	Passes Test	
Trace Metals	Arsenic (As)	1 ppm max.	≤l ppm	
	Calcium (Ca)	1 ppm max.	≤l ppm	
	Copper (Cu)	1 ppm max.	≤1 ppm	
	Iron (Fe)	1 ppm max.	≤1 ppm	
	Lead (Pb)	1 ppm max.	≤1 ppm	
	Magnesium (Mg)	1 ppm max.	≤1 ppm	

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COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000042

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

RESIDUAL SOLVENTS: Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: Man Chigh Date: 10/19/21 Job Title: QA Specialist

Reviewed by: Date: 10/19/21 Job Title: QA Manager