DCN: BSI-COA-0218 v. 4.4

## BISPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	23-Aug-2022	23-Aug-2025	: Date of Next Review
Prepared By:	Amy Hosein	BSI-COA-0218 v.4.3	: Supersedes
QA/QC Approval:	Carissa Albert	Dora Meissner	: Management Approval
Reason for Revision:	See Revision History in MasterControl		

## CERTIFICATE OF ANALYSIS CYSTEAMINE HCl (2-MEA) BIO EXCIPIENT GRADE / NEW CODE CSMH-3250-10 (HISTORICAL CODE CH3250-K010)

## LOT: CSMH-0123-00001

C<sub>2</sub>H<sub>7</sub>N<sub>1</sub>S · HCl × F.W. 113.61 g/mol. × CAS# 156-57-0

Manufacturing Date: 3/16/22 Retest Date: 5/31/23 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013 Packaging Date: 1/9/23 Packaging Site: 100 Majestic Way, Bangor PA, 18013

ANALYSIS		Specification	TEST RESULT	
Appearance and Color		White or colorless crystals or powder, may contain lumps	White or colorless crystals or powder, may contain lumps	
Appearance of Solution		Colorless, clear solution	Colorless, clear solution	
Argentometric Titration		30.6 - 31.8%	30.6%	
Assay (HPLC We	ight %)	98.0 - 102.0%	98.7%	
Bioburden		$\leq$ 100 CFU/g	<100CFU/g	
Endotoxin		$\leq$ 50 EU/g	<33EU/g	
HPLC Minor Component 1 (Area %)		Cystamine ≤2.0%	0.9%	
Heavy Metals		$\leq$ 20 mg/kg (ppm)	<20mg/kg (ppm)	
Identification (IR)	)	Conforms to reference standard	Conforms to reference standard	
Loss on Drying		$\leq 1.0\%$	0.1%	
	Aluminum (Al)	$\leq$ 5 ppm	<0.80ppm	
	Arsenic (As)	$\leq 1 \text{ ppm}$	<0.03ppm	
	Barium (Ba)	$\leq$ 5 ppm	<1.4ppm	
Trace Metal Analysis (ICP)	Bismuth (Bi)	$\leq$ 5 ppm	<0.40ppm	
	Calcium (Ca)	$\leq 10 \text{ ppm}$	<1.5ppm	
	Cadmium (Cd)	$\leq 1 \text{ ppm}$	<0.004ppm	
	Cobalt (Co)	$\leq 1 \text{ ppm}$	<0.01ppm	
	Chromium (Cr)	$\leq 1 \text{ ppm}$	0.15ppm	
	Copper (Cu)	$\leq 1 \text{ ppm}$	<0.05ppm	
	Iron (Fe)	$\leq 1 \text{ ppm}$	<0.40ppm	

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Analysis		SPECIFICATION	TEST RESULT
	Mercury (Hg)	$\leq 1 \text{ ppm}$	0.03ppm
Trace Metal Analysis (ICP)	Potassium (K)	$\leq$ 50 ppm	<4.0ppm
	Lithium (Li)	$\leq$ 5 ppm	<0.50ppm
	Magnesium (Mg)	$\leq$ 5 ppm	<0.40ppm
	Manganese (Mn)	$\leq 1 \text{ ppm}$	<0.05ppm
	Molybdenum (Mo)	$\leq$ 5 ppm	<0.10ppm
	Sodium (Na)	$\leq$ 50 ppm	<4.0ppm
	Nickel (Ni)	$\leq 1 \text{ ppm}$	0.05ppm
	Lead (Pb)	$\leq 1 \text{ ppm}$	<0.01ppm
	Antimony (Sb)	$\leq 1 \text{ ppm}$	<0.18ppm
	Selenium (Se)	$\leq 1 \text{ ppm}$	<0.10ppm
	Strontium (Sr)	$\leq$ 5 ppm	<0.40ppm
	Vanadium (V)	$\leq 1 \text{ ppm}$	<0.02ppm
	Zinc (Zn)	$\leq 1 \text{ ppm}$	<0.40ppm
Purity (HPLC Area %)		$\geq$ 98.0%	99.1%
Purity (Cysteamine (HPLC))		$\geq 92.0\%$	99.1%
		$\leq$ 8.0% related substances	0.9%
	Ethanol	$\leq$ 5000 ppm	<5000ppm
Residual Solvents	Isopropyl Alcohol (IPA)	≤ 5000 ppm	<5000ppm
	Tert-Butylmethyl Ether	$\leq$ 5000 ppm	<5000ppm
Solubility		Clear and colorless	Clear and colorless

COUNTRY OF ORIGIN: U.S.A.

MANUFACTURING SUITE: Process Suite N02

**TEST METHOD REFERENCE: DCN: BSI-ATM-0055** 

<u>INTENDED USE</u>: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Prepared by: <u>Mon</u> <u>high</u> Date: <u>126/23</u> Job Title: <u>OA</u> <u>Specialist</u> Assoc. Director Reviewed by: <u>Cause</u> <u>Allet</u> Date: <u>126/23</u> Job Title: <u>OF</u> <u>Quality</u>