

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	4-Apr-2024	4-Apr-2027	: Date of Next Review
Prepared By:	Carissa Albert	BSI-COA-0225 v.3.0	: Supersedes
 QA/QC Approval:	Hannah Kuchmas	Wayne Talamonti	: Management Approval
 Reason for Revision	See Revision History in MasterControl		

CERTIFICATE OF ANALYSIS

TRIS HYDROCHLORIDE

BIO EXCIPIENT GRADE / THCL-3259-10

LOT: THCL-0124-00044

NH₂C(CH₂OH)₃ HCl - F.W. 157.60 g/mol. - CAS# 1185-53-1

Manufacturing Date: 12/11/23 Expiration Date: 12/31/26 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360

Packaging Date: 05/10/24 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysis	S	SPECIFICATION		TEST RESULT	
	260 nm	≤ 0.06 a.u.		<0.06 a.u.	
Absorbance (1M)	280 nm	≤ 0.06 a.u.		<0.06 a.u.	
	400 nm	≤ 0.01 a.u.		<0.01 a.u.	
Appearance and Color		White / Crystals		Passes Test	
Assay, Dried		99.5 – 101.0%		99.5%	
Bioburden		≤ 100 CFU/g		<10 CFU/g	
Endotoxin		≤ 2.5 EU/g		<1.9 EU/g	
	DNase	None Detected		None Detected	
Enzymes	RNase	None Detected		None Detected	
	Protease	None Detected		None Detected	
Heavy Metals		2 ppm max.		< 2 ppm	
7.1	(IR)	Passes Test		Passes Test	
Identification	(Chloride)	Passes Test		Passes Test	
Insoluble Matter		0.001% max.		<0.001%	
Loss on Drying @ 105°C Melting Range pH (1% Aqueous Solution)		≤ 0.5%		0.2%	
		150 – 152 °C		151-152°C	
		4.0 - 5.0		4.7	
pH (0.5M) @ 25°C		3.5 - 5.0 4.5		4.5	
pK_a		8.0 - 8.4	8.0 - 8.4 8.2		
Residue on Ignition		0.1% max.		<0.1%	

Analysis		SPECIFICATION	TEST RESULT	
Solubility 35%		Passes Test	Passes Test	
Sulfated Ash (EP)		≤ 300 ppm	<300 ppm	
	Arsenic (As)	1 ppm max.	<0.45 ppm	
	Cadmium (Cd)	1 ppm max.	<0.30 ppm	
	Calcium (Ca)	1 ppm max.	<0.60 ppm	
Trace Metals	Copper (Cu)	1 ppm max.	<0.15 ppm	
	Iron (Fe)	1 ppm max.	<0.30 ppm	
	Lead (Pb)	1 ppm max.	<0.30 ppm	
	Magnesium (Mg)	1 ppm max.	<0.60 ppm	
Water (Karl Fischer)		0.5% max.	0.4 %	

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0002

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: Shill Call	_ Date:	5/17/24	Job Title: QA Tech 1	-
Reviewed by: Jan Ban/h	_ Date:	5/17/14	Job Title: OA Supervisor	