DCN: 19-002973 v.7.2



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	23-Dec-2020	23-Dec-2023	: Date of Next Review
Prepared By:	Amy Hosein	19-002973 v.7.1	: Supersedes
QA/QC Approval:	Carissa McCollian	Amy Yencho	: Management Approval
Reason for Revision:	See Revision History in ensur.		

CERTIFICATE OF ANALYSIS

TRIS

BIO EXCIPIENT GRADE / TR3255-K005

LOT: TR3255-022-1220

NH₂C(CH₂OH)₃ ^ F.W. 121.14 g/mol. ^ CAS# 77-86-1 Manufacturing Date: 12/10/20 Retest Date: 12/31/22 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360 Packaging Date: 1/1/21 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Meets or Exceeds USP, EP and JPC Specifications

USP COMPENDIA			
Analysis	SPECIFICATION	TEST RESULT	
Assay (Dried Basis)	99.0-101.0%	100.0%	
Identification A	Passes Test	Passes Test	
Identification B	Passes Test	Passes Test	
Identification C	Passes Test	Passes Test	
Loss on Drying	1.0% max.	0.1%	
Melting Range	168-172°C	170 - 171 °C	
pH (1 in 20)	10.0 - 11.5	10.8	
Residue on Ignition	0.1% max.	<0.1%	

EP COMPENDIA				
Analysis	SPECIFICATION	TEST RESULT		
Appearance of Solution	Passes Test	Passes Test		
Assay (Dried Basis)	99.0-100.5%	100.0%		
Chloride (Cl)	≤ 100 ppm	<100 ppm		
Identification A	Passes Test	Passes Test		
Identification B (Melting Range)	168-172°C	170 - 171 °C		
Identification C	Passes Test	Passes Test		
Identification D	Passes Test	Passes Test		
Iron (Fe)	10 ppm max.	<10 ppm		
Loss on Drying @105°C	0.5% max.	0.1%		
pH (5%)	10.0-11.5	10.8		
Related Substances	≤ 1.0%	<1.0%		
Sulfated Ash	0.1% max.	<0.1%		

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		DCN: 19-002913 V.1.2		
JPC ANALYSIS				
Analysis	SPECIFICATION	TEST RESULT		
Arsenic (As)	1.6 ppm max.	≤ 1.6 ppm		
Assay (Dried Basis)	99.0-101.0%	100.0%		
Clarity and Color of Solution	Passes Test	Passes Test		
Heavy Metals	8 ppm max.	≤ 8 ppm		
Identification A	Passes Test	Passes Test		
Identification B	Passes Test	Passes Test		
Loss on Drying	0.5% max.	0.1%		
Melting Point	168-172°C	170 - 171 °C		
рН	10.3 - 10.7	10.5		
Residue on Ignition	0.1% max.	<0.1%		

		ADDITIONAL ANALYSES		
ANALYSIS		SPECIFICATION	TEST RESULT	
Appearance and Color		White, crystalline powder to needle- like crystals	White, crystalline powder to needle- like crystals	
	260nm	0.06 a.u. max	0.01 a.u.	
Absorbance (1M)	280nm	0.06 a.u. max	0.01 a.u.	
	430nm	0.01 a.u. max	<0.01 a.u.	
	260nm	0.03 a.u. max.	0.01 a.u.	
Absorbance (10%)	280nm	0.02 a.u. max.	0.01 a.u.	
	430nm	0.004 a.u. max.	0.001 a.u.	
Absorbance (40%)	290nm	0.2 a.u. max.	<0.2 a.u.	
APHA Color, 20% Sol	ution	20 APHA max.	<20	
Assay (Ultrapure, Drie	d Basis)	99.9% min	100.3%	
Endotoxins		≤ 2.5 EU/g	<1.2 EU/g	
	DNase	None	None	
Enzymes	Protease	None	None	
	RNase	None	None	
Heavy Metals (As Pb)		1 ppm max.	≤ 1 ppm	
Insoluble Matter		0.005% max.	<0.005%	
Karl Fischer Water		1.0% max.	<1.0%	
Loss on Drying		0.3% max.	0.1%	
Microbial Content	TAMC	$\leq 100 \text{ CFU/g}$	<10 CFU/g	
	TYMC	≤ 100 CFU/g	<10 CFU/g	
Related Substances		0.1% max.	<0.1%	
Residue on Ignition		0.05% max.	<0.05%	

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AN	IALYSIS	SPECIFICATION	TEST RESULT	
Arsenic (As)		≤1.6 ppm	≤ 1.6 ppm	
	Calcium (Ca)	$\leq 1 \text{ ppm}$	≤ 1 ppm	
	Copper (Cu)	$\leq 1 \text{ ppm}$	≤ 1 ppm	
77 34 1	Iron (Fe)	$\leq 1 \text{ ppm}$	≤ 1 ppm	
Trace Metals	Lead (Pb)	$\leq 1 \text{ ppm}$	≤ 1 ppm	
	Magnesium (Mg)	\leq 5 ppm	≤ 5 ppm	
	Manganese (Mn)	$\leq 1 \text{ ppm}$	≤ 1 ppm	
	Zinc (Zn)	≤1 ppm	≤ 1 ppm	

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000496

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by:	_ Date:	1/12/21	_ Job Title: _ Q A	Supervisor
Reviewed by: John Higher	_ Date:	1/12/21	_ Job Title: _ Q A	Specialist