DCN: 19-002973 v.8.1

BIOSPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	23-Mar-2021] [23-Mar-2024	: Date of Next Review	
Prepared By:	Jared L Lobb	1	19-002973 v.8.0		
QA/QC Approval:	Carissa McCollian	1		: Management Approval	
Reason for Revision:	See Revision History in ensur.			. Management Approval	

CERTIFICATE OF ANALYSIS

TRIS

BIO EXCIPIENT GRADE / NEW CODE TRIS-3255-92

(HISTORICAL CODE TR3255-G100)

LOT: TRIS-0123-00199

NH₂C(CH₂OH)₃ - F.W. 121.14 g/mol. - CAS# 77-86-1

Manufacturing Date: 07/31/23 Expiration Date: 07/31/26 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360

Packaging Date: 09/18/23 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Meets or Exceeds USP, EP and JPC Specifications

	USP COMPENDIA	
Analysis	SPECIFICATION	TEST RESULT
Assay (Dried Basis)	99.0 - 101.0%	100.0%
Identification A	Passes Test	Passes Test
Identification B	Passes Test	Passes Test
Identification C	Passes Test	Passes Test
Loss on Drying	1.0% max.	0.2%
Melting Range	168 - 172 °C	170 - 172 °C
pH (1 in 20)	10.0 - 11.5	10.8
Residue on Ignition	0.1% max.	< 0.1%

	EP COMPENDIA	
Analysis	SPECIFICATION	TEST RESULT
Appearance of Solution	Passes Test	Passes Test
Assay (Dried Basis)	99.0 - 100.5%	100.0%
Chloride (Cl)	≤ 100 ppm	< 100 ppm
Identification A	Passes Test	Passes Test
Identification B (Melting Range)	168 − 172 °C	170 - 172 °C
Identification C	Passes Test	Passes Test
Identification D	Passes Test	Passes Test
Iron (Fe)	10 ppm max.	< 0.30 ppm
Loss on Drying @105°C	0.5% max.	0.2%
pH (5%)	10.0 - 11.5	10.8
Related Substances	≤ 1.0%	< 1.0%

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Analysis	SPECIFICATION	TEST RESULT
Sulfated Ash	0.1% max.	< 0.1%

	JPC ANALYSIS	
Analysis	SPECIFICATION	TEST RESULT
Arsenic (As) Assay (Dried Basis)	1.6 ppm max. 99.0 - 101.0%	≤ 1.6 ppm 100.0%
Clarity and Color of Solution	Passes Test	Passes Test
Heavy Metals	8 ppm max.	≤ 8 ppm Passes Test
Identification A Identification B	Passes Test Passes Test	Passes Test
Loss on Drying	0.5% max.	0.2%
Melting Point	168 − 172 °C 10.3 − 10.7	170 - 172 °C 10.4
pH Residue on Ignition	0.1% max.	< 0.1%

		ADDITIONAL ANALYSES		
Analysis		SPECIFICATION	TEST RESULT	
Appearance and Color		White, crystalline powder to needle- like crystals	White, crystalline powder to needle- like crystals	
	260nm	0.06 a.u. max	0.01 a.u.	
Absorbance (1M)	280nm	0.06 a.u. max	< 0.06 a.u.	
	430nm	0.01 a.u. max	< 0.01 a.u.	
	260nm	0.03 a.u. max.	< 0.03 a.u.	
Absorbance (10%)	280nm	0.02 a.u. max.	< 0.02 a.u.	
	430nm	0.004 a.u. max.	< 0.004 a.u.	
Absorbance (40%)	290nm	0.2 a.u. max.	< 0.2 a.u.	
APHA Color, 20% Solution		20 APHA max.	< 20 APHA	
Assay (Ultrapure, Dried Basis)		99.9% min	100.2%	
Endotoxins		≤ 2.5 EU/g	< 1.0 EU/g	
	DNase	None	None	
Enzymes	Protease	None	None	
	RNase	None	None	
Heavy Metals (As Pb)		1 ppm max.	≤ 1 ppm	
Insoluble Matter		0.005% max.	0.001%	
Karl Fischer Water		1.0% max.	0.1%	
Loss on Drying		0.3% max.	0.2%	
Microbial Content	TAMC	$\leq 100 \text{ CFU/g}$	< 10 CFU/g	
	TYMC	$\leq 100 \text{ CFU/g}$	< 10 CFU/g	
Related Substances		0.1% max.	< 0.1%	

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Analysis		SPECIFICATION	TEST RESULT
Residue on Ignition		0.05% max.	< 0.01%
	Arsenic (As)	≤1.6 ppm	≤ 1.6 ppm
	Calcium (Ca)	≤1 ppm	≤ 1 ppm
Trace Metals	Copper (Cu)	≤1 ppm	≤ 1 ppm
	Iron (Fe)	≤1 ppm	≤ 1 ppm
	Lead (Pb)	≤1 ppm	≤ 1 ppm
	Magnesium (Mg)	≤5 ppm	≤ 5 ppm
	Manganese (Mn)	≤1 ppm	≤ 1 ppm
	Zinc (Zn)	≤1 ppm	$\leq 1 \text{ ppm}$

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000496

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: _	m. Shafre	Date: _	09/21/23	Job Title: QA Material. Disp. Tech. I	Z
Reviewed by:	Jones Bligh	Date: _	9/21/23	Job Title: QA Moter. Disp. Supervisor	