BISPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	10-Feb-2022	10-Feb-2025	: Date of Next Review
Prepared By:	Wendy Santay	BSI-COA-0218 v.4.1	: Supersedes
QA/QC Approval:	Carissa McCollian	Amy Yencho	: Management Approval
Reason for Revision:	See Revision History in Mastercontrol		

CERTIFICATE OF ANALYSIS L-Cysteamine HCL (2-MEA) BIO Excipient Grade / New Code CSMH-3250-05 (Historical Code CH3250-K005)

LOT: CSMH-0122-00043

C₂H₇N₁S · HCl ^ F.W. 113.61 g/mol. ^ CAS# 156-57-0

Manufacturing Date: 3/10/22 Retest Date: 5/31/23 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013 Packaging Date: 4/8/22 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysis		SPECIFICATION	TEST RESULT	
Appearance and Color		White or colorless crystals or powder, may contain lumps	White or colorless crystals or powder, may contain lumps	
Appearance of Solution		Colorless, clear solution	Colorless, clear solution	
Argentometric Titration		30.6 - 31.8%	30.9%	
Assay (HPLC Weight %)		98.0 - 102.0%	98.7%	
Bioburden		\leq 100 CFU/g	< 100 CFU/g	
Endotoxin		\leq 50 EU/g	< 33 EU/g	
HPLC Minor Component 1 (Area %)		Cystamine ≤2.0%	< 2.0%	
Heavy Metals		\leq 20 mg/kg (ppm)	< 20 mg/kg (ppm)	
Identification (IR)		Conforms to reference standard	Conforms to reference standard	
Loss on Drying		$\leq 1.0\%$	0.1%	
	Aluminum (Al)	\leq 5 ppm	< 0.80ppm	
	Arsenic (As)	$\leq 1 \text{ ppm}$	< 0.03ppm	
	Barium (Ba)	≤5 ppm	< 1.4ppm	
	Bismuth (Bi)	\leq 5 ppm	< 0.40ppm	
Trace Metal Analysis (ICP)	Calcium (Ca)	$\leq 10 \text{ ppm}$	< 1.5ppm	
	Cadmium (Cd)	$\leq 1 \text{ ppm}$	< 0.004ppm	
	Cobalt (Co)	$\leq 1 \text{ ppm}$	< 0.01ppm	
	Chromium (Cr)	$\leq 1 \text{ ppm}$	0.11ppm	
	Copper (Cu)	$\leq 1 \text{ ppm}$	0.06ppm	
	Iron (Fe)	$\leq 1 \text{ ppm}$	0.81ppm	

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			DCN: BSI-COA-0218 v. 4.2		
Analysis		SPECIFICATION	TEST RESULT		
	Mercury (Hg)	$\leq 1 \text{ ppm}$	0.05ppm		
	Potassium (K)	\leq 50 ppm	< 4.0ppm		
	Lithium (Li)	\leq 5 ppm	< 0.50ppm		
	Magnesium (Mg)	\leq 5 ppm	< 0.40ppm		
	Manganese (Mn)	$\leq 1 \text{ ppm}$	< 0.05ppm		
	Molybdenum (Mo)	\leq 5 ppm	< 0.10ppm		
Trace Metal	Sodium (Na)	\leq 50 ppm	< 4.0ppm		
Analysis (ICP)	Nickel (Ni)	$\leq 1 \text{ ppm}$	0.09ppm		
	Lead (Pb)	$\leq 1 \text{ ppm}$	< 0.01ppm		
	Antimony (Sb)	$\leq 1 \text{ ppm}$	< 0.18ppm		
	Selenium (Se)	$\leq 1 \text{ ppm}$	< 0.10ppm		
	Strontium (Sr)	\leq 5 ppm	< 0.40ppm		
	Vanadium (V)	$\leq 1 \text{ ppm}$	< 0.02ppm		
	Zinc (Zn)	$\leq 1 \text{ ppm}$	< 0.40ppm		
Purity (HPLC Area %)		$\ge 98.0\%$	100.0%		
1		\geq 92.0%	100.0%		
Purity (Cysteam	ine (HPLC))	\leq 8.0% related substances	< 8.0%		
	Ethanol	\leq 5000 ppm	< 5000ppm		
Residual Solvents	Isopropyl Alcohol (IPA)	\leq 5000 ppm	< 5000ppm		
Ter	t-Butylmethyl Ether	\leq 5000 ppm	< 5000ppm		
Solubility		Clear and colorless	Clear and colorless		

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0055

<u>INTENDED USE</u>: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Prepared by: <u>73-73-</u>	Date: _	4/13/22	Job Title: _	QA	specialist
Reviewed by:	Date: _	4/13/22	Job Title: (QA	Manager

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